

August-16-13 1:36:01 PM

Page 1

## Quality Control

JB

9-89  
R 9 24

ML513-09-26(2)

8

DA 33 89 13-09-10

2

DAS

27

9-89

13 9-24

2

# Picklist Print

August-16-13 1:36:05 PM

Page 1

Work Order ID: 105766

\*105766\*

Parent Item: D412-698-012

\*D412-698-012\*

Parent Item Name: Cabin Door Roller RH Aluminum Door

Start Date: 8/16/13

Required Date: 9/20/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP Rev: C04.02.26 Change Qty of D3121-141 & remove D3121-145 from  
Step 1,3KJ/DS  
IPP Rev: D 08-01-28 change to rev D ECN 1104 DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3121-141		Manufactured	No			110	Each	30.0000					
-----------	--	--------------	----	--	--	-----	------	---------	--	--	--	--	--

\*D3121-141\*  
Bracket Assembly

DAS  
27  
9-89

Location

Loc Qty

Loc Code

ST235A  
102912  
94641  
95390

30  
12  
6  
12

102912

D3121-144		Manufactured	No			110	Each	8.0000					
-----------	--	--------------	----	--	--	-----	------	--------	--	--	--	--	--

\*D3121-144\*  
Bracket Assembly

DAS  
27  
9-89

Location

Loc Qty

Loc Code

ST235A  
100843  
91870  
94571

8  
5  
1  
2

1x 100843  
1x 91870

D3137-043		Manufactured	No			110	Each	15.0000					
-----------	--	--------------	----	--	--	-----	------	---------	--	--	--	--	--

\*D3137-043\*  
Bracket Assembly

DAS  
27  
9-89

Location

Loc Qty

Loc Code

ST235A  
101540  
89137  
95281

15  
6  
8  
1

106027

DAS  
33  
9-89

13-09-10

# Picklist Print

August-16-13 1:36:05 PM

Page 2

Work Order ID: 105766

\*105766\*

Parent Item: D412-698-012

\*D412-698-012\*

Parent Item Name: Cabin Door Roller RH Aluminum Door

Start Date: 8/16/13

Required Date: 9/20/13

Start Qty: 2.00

Required Qty: 2.00

D3183-044

Manufactured No

110

Each

9.0000

\*D3183-044\*

Bracket Assembly

DAS  
27  
9-89

## Location

## Loc Qty

## Loc Code

ST235B

9

101525

2

85996

1

89977

4

91840

2

\*\* 1 2

D4  
33  
89

~~13-09-10~~

D3199-1

Manufactured No

110

Each

62.0000

\*D3199-1\*

Bracket

DAS  
27  
9-89

## Location

## Loc Qty

## Loc Code

ST236

45

102796

45

ST236A

17

97502

17

\*\* 9 18

D4  
33  
89

~~13-09-10~~

D3202-1

Manufactured No

110

Each

21.0000

\*D3202-1\*

Cover

DAS  
27  
9-89

## Location

## Loc Qty

## Loc Code

ST241A

21

94779

12

99058

9

\*\* 1 2

D4  
33  
89

13-09-10

August-16-13 1:36:05 PM

Shop Packet Print

Page 2

DAS  
27  
9-89

6.0 PARTS LIST - CABIN DOOR MODIFICATION KITS

(FOR AIRCRAFT EQUIPPED WITH P/N 205-032-669-XXX ALUMINUM DOORS)

Qty -011	Qty -012	Qty -013	Qty -017	Qty -019	Qty -021	Part Number	Description
X						D412-698-011	CABIN DOOR ROLLER KIT, LH
	X					D412-698-012	CABIN DOOR ROLLER KIT, RH
		X				D412-698-013	DOOR HANDLE KIT
			X			D412-698-017	REPLACEMENT DOOR TRACK KIT
				X		D412-698-019	BEARING OVERHAUL KIT
					X	D412-698-021	REPLACEMENT SHIM KIT
3	(3)					D3121-141	BRACKET ASSEMBLY
1						D3121-143	BRACKET ASSEMBLY
	(1)					D3121-144	BRACKET ASSEMBLY
1	(1)					D3137-043	BRACKET ASSEMBLY
1						D3183-043	BRACKET ASSEMBLY
	(1)					D3183-044	BRACKET ASSEMBLY
9	(9)		9			D3199-1	BRACKET
1	(1)		1			D3202-1	COVER
		4				D3203-1	HANDLE
		1				D3220-041	DOUBLER
		1				D3220-042	DOUBLER
		2				D3220-3	DOUBLER
				7		D3121-21	BOLT
				5		D3121-241	BEARING ASSEMBLY
				1		D3137-3	GUIDE
				1		D3137-5	WASHER
				2		D3183-045	BEARING ASSEMBLY
					3	D3238-1	SHIM
					1	D3238-3	SHIM
					2	D3238-5	SHIM
					6	D3238-11	SHIM
					2	D3238-13	SHIM
					4	D3238-15	SHIM
		8				AN960JD416L	WASHER
		8				MS21042L4	NUT (OR MS21042-4)
		16				MS24694-S98	SCREW
				1		MS24694-S101	SCREW